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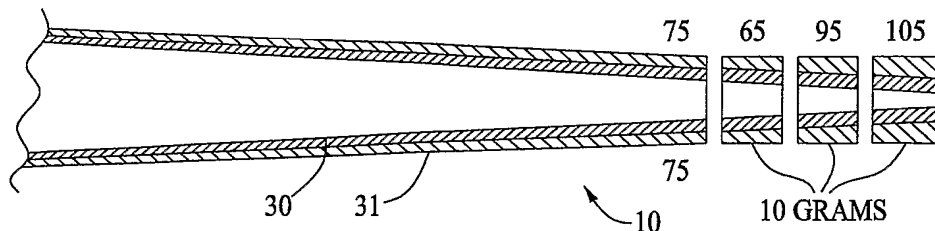
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(54) Title: METHOD FOR PRODUCING GOLF SHAFTS OF LIKE FLEX



(57) Abstract: The method of producing tubular golf club shafts (10) of the same longitudinal stiffness and varying weights by wrapping composite materials on a tapered mandrel (15), or mandrels, having a given taper profile, producing a core (30) of angle-fiber-and-resin material and a shell (31) of longitudinal-fiber-and-resin material, and varying the weight of the cores to vary the shaft weight while maintaining the core size and the shell size the same. This is accomplished by moving the core along a taper profile to compensate for the change in the amount of material, thus maintaining the longitudinal stiffness/bending profile the same in the shafts of greatly varying weight. A representative family of shafts (10) has nominal weights of 55, 65, 75, 85, 95 and 105 grams, with the same stiffness/bending profile.

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